

**Recommended AAMA Specifications**

<b>AAMA 2604-02</b>	
<b>Test</b>	<b>Performance Required</b>
Muriatic Acid Resistance - 10%, 10 drops, 15 mins	No blistering, no visual change
Mortar Resistance - 24 hrs	No loss of film adhesion or visual change *
Humidity Resistance	3000 hrs Formation of Blisters Size No.8
Salt Spray Resistance	3000 hrs 1-2 mm creepage, Formation of Blisters Size No.8
Florida Exposure 45 degree	5 year Florida Exposure 45 degree
Color Retention	Delta E < 5
Chalk Resistance	No more than No.8 rating
Gloss Retention	> 30%
Nitric Acid Resistance - 70% reagent grade, 30 mins	Delta E < 5
Detergent Resistance - 3%, 72 hrs	No loss of adhesion
Erosion Resistance	10% loss max.
Window Cleaner Resistance - 10 drops, 24 hrs	No blistering and No change in appearance

*\* Note A slight staining or discolouration may be apparent on orange, yellow or metallic coatings. This should be discussed with the specifying source prior to selection of color.*

**Matching Product to AAMA Specifications**

<b>AAMA 2604-02</b>	
<b>To achieve the standard:</b>	<b>Specify</b>
Orica Product	Dulux Duratec
Coating type	High Durability Polyester
Product I.D. code	Line 958
<b>Scope of Warranties Offered</b>	
Film Integrity Warranty	15 years
Color Integrity Warranty	15 years (fade & chalk)
<b>Powder Coating Features &amp; Benefits</b>	
Exterior durable	One coat hard wearing polyester
Clean & Green	Environmentally friendly
Color range	Good made to order color range including exciting pearlescents
High transfer efficiency	Excellent coating economies
Excellent flow	Smooth film appearance

Specifying powder coating that complies to one of the above AAMA standards removes all doubt for the joinery supplier, both the joinery supplier and the powder coater will be instantly aware of the standard of product demanded for the project since the standards spell out the level of both color and film performance required.